

STOCK PLAN

SUMMARY

TUBE	MATERIAL	STOCK (mm)	BARS	PCS	REUSABLE (mm)	WASTE (mm)	YIELD
25 x 2 Precision tube EN 10305	Steel	2 x 6000	2	13	388.5	51.6	96.3 %

NOTES

1. Stock 6000 mm; saw kerf 2 mm; end trim 5 mm at each bar end; allowance 4 mm at each part end; offcuts from 300 mm are kept as reusable.
2. Lengths in mm. Blanks, kerf and end trims are rounded up to 0.1 mm, stock lengths down.
3. Waste = saw kerf + end trims + offcuts shorter than the reusable minimum.
4. Part numbers and revisions match release R001.
5. Each bar is filled as well as possible; this is not a guaranteed minimum purchase. Check the material grade and your saw and bender allowances.

Precision tube EN 10305 25 x 2 · Steel

BAR 16000 mm stock7 pieceswaste 29.6 mm

TP00002 1008.0	TP00002 1008.0	TP00002 1008.0	TP00003 736.6	TP00003 736.6	TP00003 736.6	TP00003 736.6
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#	ITEM	NAME	BLANK (mm)	START (mm)	END (mm)
1	TP00002 / r1	Pipe 25x2-1 (1)	1008.0	5.0	1013.0
2	TP00002 / r1	Pipe 25x2-1 (1)	1008.0	1015.0	2023.0
3	TP00002 / r1	Pipe 25x2-1 (1)	1008.0	2025.0	3033.0
4	TP00003 / r1	Pipe 25x2-1 (2)	736.6	3035.0	3771.6
5	TP00003 / r1	Pipe 25x2-1 (2)	736.6	3773.6	4510.2
6	TP00003 / r1	Pipe 25x2-1 (2)	736.6	4512.2	5248.8
7	TP00003 / r1	Pipe 25x2-1 (2)	736.6	5250.8	5987.4

BAR 26000 mm stock6 piecesreusable 388.5 mmwaste 22.0 mm

TP00002 1008.0	TP00001 916.3	TP00001 916.3	TP00001 916.3	TP00001 916.3	TP00001 916.3	Reusable
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#	ITEM	NAME	BLANK (mm)	START (mm)	END (mm)
1	TP00002 / r1	Pipe 25x2-1 (1)	1008.0	5.0	1013.0
2	TP00001 / r1	Pipe 25x2-1	916.3	1015.0	1931.3
3	TP00001 / r1	Pipe 25x2-1	916.3	1933.3	2849.6
4	TP00001 / r1	Pipe 25x2-1	916.3	2851.6	3767.9
5	TP00001 / r1	Pipe 25x2-1	916.3	3769.9	4686.2
6	TP00001 / r1	Pipe 25x2-1	916.3	4688.2	5604.5